Serial No. Filing Date  September 15, 2000  Title: PIEZORESISTIVE TORQUE SENSOR  Address to:  Assistant Commissioner for Patents Washington, D.C. 20231  37 CFR 1.97(b)  1. The Information Disclosure Statement submitted herewith is being filed within three months of the filing of a national application other than a continued prosecution application under 37 CFR 1.53(d); within three months of the date of entry of the national stage as set forth in 37 CFR 1.491 in an international application; before the mailing of a first Office Action on the merits, or before the mailing of a first Office Action on the merits, or before the mailing of a first Office Action after the filing of a request for continued examination under 37 CFR 1.114.  37 CFR 1.97(c)  2. The Information Disclosure Statement submitted herewith is being filed after the period specified in 37 CFR 1.97(b), provided that the Information Disclosure Statement is filed before the mailing date of a Final Action under 37 CFR 1.113, a Notice of Allowance under 37 CFR 1.311, or an Action that otherwise closes prosecution in the application, and is accompanied by one of:  The statement specified in 37 CFR 1.97(e);  OR  The transport of the date of the provided date of the provided date of the mailing of a first Office Action under 37 CFR 1.311, or an Action that otherwise closes prosecution in the application, and is accompanied by one of:  The statement specified in 37 CFR 1.97(e);  OR	. (1	Jnder 37 CFR 1.97(b) or 1.	LOSURE STATEMENT		Docket No. DE3-0089/DP-300793
Title: PIEZORESISTIVE TORQUE SENSOR  JAN 2 4 2002  GROUP 3600  Address to:  Assistant Commissioner for Patents Washington, D.C. 20231  37 CFR 1.97(b)  1. The Information Disclosure Statement submitted herewith is being filed within three months of the filing of a national application other than a continued prosecution application under 37 CFR 1.53(d); within three months of the date of entry of the national stage as set forth in 37 CFR 1.491 in an international application; before the mailing of a first Office Action on the merits, or before the mailing of a first Office Action after the filing of a request for continued examination under 37 CFR 1.114.  37 CFR 1.97(c)  2. The Information Disclosure Statement submitted herewith is being filed after the period specified in 37 CFR 1.97(b), provided that the Information Disclosure Statement is filed before the mailing date of a Final Action under 37 CFR 1.113, a Notice of Allowance under 37 CFR 1.311, or an Action that otherwise closes prosecution in the application, and is accompanied by one of:  OR  the fee set forth in 37 CFR 1.17(p).	In Re Application Of:	THADDEUS SCHRODER ET	JAN 15 ZUTUZ G	-	14/105
Title: PIEZORESISTIVE TORQUE SENSOR  JAN 2 4 2002  GROUP 3600  Address to:  Assistant Commissioner for Patents Washington, D.C. 20231  37 CFR 1.97(b)  1. The Information Disclosure Statement submitted herewith is being filed within three months of the filing of a national application other than a continued prosecution application under 37 CFR 1.53(d); within three months of the date of entry of the national stage as set forth in 37 CFR 1.491 in an international application; before the mailing of a first Office Action on the merits, or before the mailing of a first Office Action after the filing of a request for continued examination under 37 CFR 1.114.  37 CFR 1.97(c)  2. The Information Disclosure Statement submitted herewith is being filed after the period specified in 37 CFR 1.97(b), provided that the Information Disclosure Statement is filed before the mailing date of a Final Action under 37 CFR 1.113, a Notice of Allowance under 37 CFR 1.311, or an Action that otherwise closes prosecution in the application, and is accompanied by one of:  OR  the fee set forth in 37 CFR 1.17(p).	Serial No.	Filing Date	TRADE NE Xaminer		Group Art Unit
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Address to:  Assistant Commissioner for Patents Washington, D.C. 20231  37 CFR 1.97(b)  1. The Information Disclosure Statement submitted herewith is being filed within three months of the filing of a national application other than a continued prosecution application under 37 CFR 1.53(d); within three months of the date of entry of the national stage as set forth in 37 CFR 1.491 in an international application; before the mailing of a first Office Action on the merits, or before the mailing of a first Office Action after the filing of a request for continued examination under 37 CFR 1.114.  37 CFR 1.97(c)  2. The Information Disclosure Statement submitted herewith is being filed after the period specified in 37 CFR 1.97(b), provided that the Information Disclosure Statement is filed before the mailing date of a Final Action under 37 CFR 1.113, a Notice of Allowance under 37 CFR 1.311, or an Action that otherwise closes prosecution in the application, and is accompanied by one of:  OR  the fee set forth in 37 CFR 1.17(p).	Title: PIEZORESISTIV	E TORQUE SENSOR		JA	N 2 4 2002
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OR  ☑ the fee set forth in 37 CFR 1.17(p).	CFR 1.97(b), p Final Action ur	Disclosure Statement submitt rovided that the Information D der 37 CFR 1.113, a Notice	ted herewith is being filed at hisclosure Statement is filed of Allowance under 37 C	before the first term of the before the first term of the first term of the before the b	he mailing date of a
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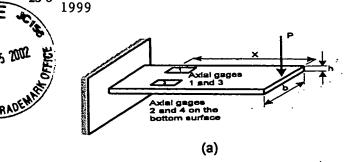
TRANSMITTAL C	Docket No. DE3-0089/DP-300793					
In Re Application: THADDEUS SCHRODER ET AL  JAN 1 5 2002						
Serial No.	Filing Date	TRADEN STAMINET	Group Art Unit			
09/663,030	September 15, 2000	D. DePumpo	3611			
PIEZORESISTIV	VE TORQUE SENSOR		RECEIVED JAN 2 4 2002			
	Payı	ment of Fee	GROUP 3600			
	(Only complete if Applicant el	ects to pay the fee set forth in 37 C	FR 1.17(p))			
Typed or Printed	Name of Person Signing Certificate	Mary E. Arnold  Typed or Printed Name of	Typed or Printed Name of Person Mailing Certificate			
*This certificate m deposit secount.  George J. Lyman Registration No. 44,884 Customer No. 23413	ay only be used if paying by	Dated:				

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	MAILING BY FIRST OF	CLASS MAIL (37 CFR 1.8)	Docket No. DE3-0089				
Serial No. 09/663,030	Filing Date September 15, 2000	JAN 1 5 2002 Examiner  LECTOR Pumpo	Group Art Unit 3611				
Invention: PIEZORESISTIVE TORQUE SENSOR							
		RE	CEIVED				
		JA	AN 2 4 2002				
		GRO	OUP 3600				
I hereby certify that thi		Statement, Form PTO 1449 with cop (Identify type of correspondence)					
is being deposited with the United States Postal Service as first class mail in an envelope addressed to: The  Assistant Commissioner for Patents, Washington, D.C. 20231 on  October 26, 2001  (Date)							
		Mary E. A (Typed or Printed Name of Person  May  (Signature of Person Mailin	Mailing Correspondence)  Uwd L				
	Note: Each paper n	aust have its own certificate of mailing.					

From: The Measurement, Instrumentation and Sensors Handbook; CRC/IEEE Press

23-6 J.G. Webster Ed. The Measurement, Instrumentation, and Sensors Handbook



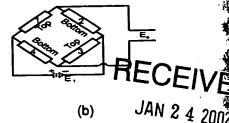


FIGURE 23.6 Beam-type load cells: (a) a selection of beam-type load cells (elastic element and the load cells: (b) gage positions in the Wheatstone bridge [3].

## Beam-Type Load Cell

Beam-type load cells are commonly employed for measuring low-level loads [3]. A simple cantilever beam (see Figure 23.6(a)) with four strain gages, two on the top surface and two on the bottom surface (all oriented along the axis of the beam) is used as the elastic member (sensor) for the load cell. The gages are wired into a Wheatstone bridge as shown in Figure 23.6(b). The load P produces a moment M = Px at the gage location (x) that results in the following strains:

$$\varepsilon_1 = -\varepsilon_2 = \varepsilon_3 = -\varepsilon_4 = \frac{6M}{Ebh^2} = \frac{6Px}{Ebh^2}$$
 (23.9)

where b is the width of the cross-section of the beam and h is the height of the cross-section of the beam. Thus, the response of the strain gages is obtained from Equation 23.10.

$$\frac{\Delta R_1}{R_2} = -\frac{\Delta R_2}{R_2} = \frac{\Delta R_3}{R_3} = -\frac{\Delta R_4}{R_4} = \frac{6S_g Px}{Ebh^2}$$
 (23.10)

The output voltage  $E_0$  from the Wheatstone bridge, resulting from application of the load  $P_0$  is obtained from Equation 23.11. If the four strain gages on the beam are assumed to be identical, then Equation 23.11 holds.

$$E_{o} = \frac{6S_{g}PxE_{1}}{Fhh^{2}}$$
 (23.11)

The range and sensitivity of a beam-type load cell depends on the shape of the cross-section of the beam, the location of the point of application of the load, and the fatigue strength of the material from which the beam is fabricated.

## Ring-Type Load Cell

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Ring-type load cells incorporate a proving ring (see Figure 23.7) as the elastic element. The ring element can be designed to cover a very wide range of loads by varying the diameter D, the thickness t, or the depth w of the ring. Either examination or a linear variable-differential transformer (LVDT) can be used as the sensor.

The load P is linearly proportional to the output voltage  $E_0$ . The sensitivity of the ring-type load cell with an LVDT sensor depends on the geometry of the ring (R, t, and w), the material from which the ring is fabricated (E), and the characteristics of the LVDT  $(S \text{ and } E_i)$ . The range of a ring-type load cell is controlled by the strength of the material used in fabricating the ring.